

STATION: BEATTYVILLE REPEATER  
CUSTOMER: SOUTH CENTRAL BELL  
TOWER TYPE: 214' SELF SUPPORTER  
DATE OF INSPECTION: 6-29-94  
INSPECTOR: LANE JOHNSON  
CREW: PHIL HOUCHENS

# Minerich, Inc.

## MAINTENANCE AND INSPECTION REPORT

1905 Barnes Mill Road  
P.O. Box 98  
Richmond, Kentucky 40475  
Phone: (606) 623-0024



MINERICH, INC.  
MAINTENANCE/INSPECTION REPORT

STATION: BEATTYVILLE REPEATER  
CUSTOMER: SOUTH CENTRAL BELL  
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CERTIFICATION

It is the supervisor's responsibility to ensure that all the procedures used (plumb/tensioning) comply with the requirements for this project and to ensure that safe and correct practices are maintained during maintenance and inspection work.

1]. This certifies that all the information entered herein is correct to the best of my knowledge and that all items noted by [X] have been **corrected** or explained on page 11 notes for reasons for **not correcting**, and that the customer's representative has been informed of major problems that require authorization to correct.

CUSTOMER'S REPRESENTATIVE:

Lane Johnson SIGNED  
MINERICH, INC. SUPERVISOR/INSPECTOR  
PRINT NAME: LANE JOHNSON

2] Report reviewed and recorded.

Rob E. Minerich  
MINERICH INC. PROJECT MANAGER  
PRINT NAME: Rob E. Minerich

3] Date of last inspection.

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MAINTENANCE/INSPECTION REPORT

STATION:

BEATYVILLE REPEATER

SUMMARY

[1] TOWER STRUCTURE

1. G Sections
2. G Angles/Members
3. G Splices
4. G Bolts/Nuts/Filler plates
5. N/A Guy Pulloffs
6. N/A Torque Stabilizers
7. G Ladder
8. G Safety Climb Device
9. G Step Bolts
10. G Lightning Rod
11. G Foundations
12. G Galvanizing/Rust/Flaking
13. G Tower Grounding

[2] TOWER SUPPORT SYSTEM - N/A

1. \_\_\_\_\_ Tower Plumbness
2. \_\_\_\_\_ Guy Tensions
3. \_\_\_\_\_ Guy Attachments
4. \_\_\_\_\_ Guy Anchors
5. \_\_\_\_\_ Anchor Grounding
6. \_\_\_\_\_ Anchor Fence/Guard Posts

[3] PAINTING

1. 7 Number of Bands
2. G Condition of Paint
3. G Surface Coverage

[4] SITE

1. G Access Road
2. G Access Gate/s
3. X Shelter Fence
4. G Shelter
5. G General Site Conditions

[5] ELECTRICAL

1. ✓ Relamped
2. G Operation
3. G Beacon
4. G Sidelights
5. G Conduit
6. G Junction Boxes
7. G Supports

[6] WAVEGUIDE

1. G Elliptical
2. G Rigid
3. N/A Co-Axial
4. G Spacing
5. G Supports
6. G Waveguide Bridge
7. G Building Entry
8. G Pressure
9. G Ice Protection
10. N/A Bullet Protection
11. X Grounding

[7] ANTENNAS

1. G Parabolic [1]
2. G Horns [4]
3. N/A Reflectors [ ]
4. N/A Two Way [ ]
5. G Mounts
6. G Stiffarms
7. X Antenna Ice Protection
8. X Feedhorn Ice Protection
9. G Grounding

Legend:

[G]-Good

[X]-See Notes

[N]-Not Applicable

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[1] TOWER STRUCTURE      GUYED \_\_\_\_\_

SELF SUPPORTING      214' \_\_\_\_\_

OTHER \_\_\_\_\_

1. Check sections for damage or distortion

G \_\_\_\_\_

2. Check angles and members for damage, distortion and missing steel

G \_\_\_\_\_

3. Check splices

G \_\_\_\_\_

4. Check bolts for tightness (Torque Wrench)

G \_\_\_\_\_

5. Check guy pulloffs

N/A \_\_\_\_\_

6. Check torque stabilizers

N/A \_\_\_\_\_

7. Check ladder/step bolts

G \_\_\_\_\_

8. Check safety climb

G \_\_\_\_\_

9. Check lightning rod

G \_\_\_\_\_

10. Check foundations (grout, settling, cracks)

G \_\_\_\_\_

11. Check galvanized surfaces

G \_\_\_\_\_

12. Check tower grounding system

G \_\_\_\_\_



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(4A)

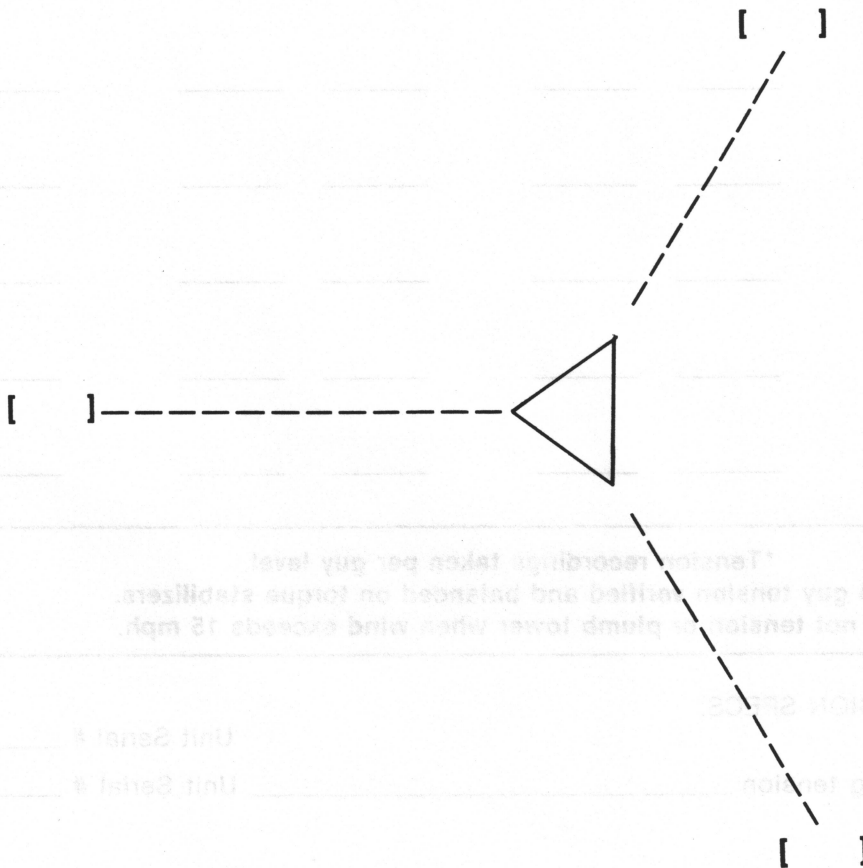
[2] TOWER SUPPORT SYSTEMS - N/A

1. TOWER PLUMBNESS

A). Record the amount and direction of **twist**.

B). Draw a sketch locating

1. **Transit** set up positions and note (Pos. I) and (Pos. II)
2. **Magnetic North**
3. **Building** to Tower relation
4. **Anchors** noted clockwise from "N"



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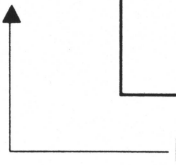
(5)

**[2] TOWER SUPPORT SYSTEMS ~~N/A~~**

**[2] GUY TENSIONS**

TENSIONS:	Guy Level	Guy Size	Guy "A" Actual/Final		Guy "B" Actual/Final		Guy "C" Actual/Final	
_____	1.	_____	_____	_____	_____	_____	_____	_____
_____	2.	_____	_____	_____	_____	_____	_____	_____
_____	3.	_____	_____	_____	_____	_____	_____	_____
_____	4.	_____	_____	_____	_____	_____	_____	_____
_____	5.	_____	_____	_____	_____	_____	_____	_____
_____	6.	_____	_____	_____	_____	_____	_____	_____
_____	7.	_____	_____	_____	_____	_____	_____	_____
_____	8.	_____	_____	_____	_____	_____	_____	_____
_____	9.	_____	_____	_____	_____	_____	_____	_____

**\*Tension recordings taken per guy level.  
2nd guy tension verified and balanced on torque stabilizers.  
Do not tension or plumb tower when wind exceeds 15 mph.**



[ ] TENSION SPECS:

Unit Serial # \_\_\_\_\_

Method used for determining tension \_\_\_\_\_ Unit Serial # \_\_\_\_\_

Ground wind velocity \_\_\_\_\_ MPH Direction \_\_\_\_\_

Outside air Temperature \_\_\_\_\_ degrees Fahrenheit

Weather Conditions \_\_\_\_\_

Reason tension/plumb not completed \_\_\_\_\_

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**[2] TOWER SUPPORT SYSTEMS - N/A**

**[3/4] GUY ATTACHMENTS/ANCHORS**

1. Describe condition and type of connection hardware

- 1. \_\_\_\_\_ Preform \_\_\_\_\_
- 2. \_\_\_\_\_ Fist Grip \_\_\_\_\_
- 3. \_\_\_\_\_ Crosby Clamp \_\_\_\_\_
- 4. \_\_\_\_\_ Other \_\_\_\_\_
- 5. \_\_\_\_\_ Thimbles \_\_\_\_\_
- 6. \_\_\_\_\_ Shackles \_\_\_\_\_
- 7. \_\_\_\_\_ Sockets \_\_\_\_\_
- 8. \_\_\_\_\_ Other \_\_\_\_\_
- 9. \_\_\_\_\_ Turnbuckles \_\_\_\_\_

2. Check cotter pins/locking nuts are secured

\_\_\_\_\_

3. Check for adequate reserve thread on turnbuckles

\_\_\_\_\_

4. Check safety wire passes through turnbuckle centers and eyes/jaws

\_\_\_\_\_

5. Check guy hardware and guy strands for corrosion

\_\_\_\_\_

6. Check guy tails for unravelling

\_\_\_\_\_

7. Check guy anchors

**Inner:**

**Outer:**

"A"

"B"

"C"

"A"

"B"

"C"

- |                             |       |       |       |       |       |       |
|-----------------------------|-------|-------|-------|-------|-------|-------|
| 1. _____ Flat bar           | _____ | _____ | _____ | _____ | _____ | _____ |
| 2. _____ Rod                | _____ | _____ | _____ | _____ | _____ | _____ |
| 3. _____ "[ ]" Channel      | _____ | _____ | _____ | _____ | _____ | _____ |
| 4. _____ "[ ]" Channel      | _____ | _____ | _____ | _____ | _____ | _____ |
| 5. _____ Weldment (Caisson) | _____ | _____ | _____ | _____ | _____ | _____ |

8. Check backfill condition

\_\_\_\_\_

9. Anchor heads for clearance above grade

\_\_\_\_\_

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[2] TOWER SUPPORT SYSTEMS - N/A

[5/6] ANCHOR GROUNDING/PAINTING

1. Check anchor ground connections

\_\_\_\_\_

2. Check guy wire ground connections

\_\_\_\_\_

3. Record type of connections

"A" Inner/Outer

"B" Inner/Outer

"C" Inner/Outer

\_\_\_\_\_

\_\_\_\_\_

4. Check anchor fences/guard posts

\_\_\_\_\_

5. Record Type of fences/guard posts

"A" Inner/Outer

"B" Inner/Outer

"C" Inner/Outer

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

[3] PAINTING

1. Check number of color bands

7

\_\_\_\_\_

2. Check paint condition

G

\_\_\_\_\_

3. Record color

RED - WHITE

\_\_\_\_\_

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**[4] SITE:**

1. Check access road condition  
G
2. Check access gate/s condition  
G
3. Check shelter/building fence condition and Record size  
X - NE SIDE OF FENCE AND GATE POST ARE LEANING 103'6" x 84'8"
4. Check general shelter/building condition and Record size  
G 43'8" x 31'4"
5. Check general site condition  
G

**[5] ELECTRICAL**

**Beacon**

**Sidelight/s**

- |    |          |   |  |  |   |
|----|----------|---|--|--|---|
| 1. | Relamped | Yes <input checked="" type="checkbox"/> |  |  | Yes <input checked="" type="checkbox"/> |
|    |          | No <input type="checkbox"/>             |  |  | No <input type="checkbox"/>             |
- 
2. Record Bulb Manufacturer/Type  
DUROTEST 620W/120V - BEACON      DUROTEST 116W/120V - SIDELIGHTS
  3. Check Operation of lights and control  
G
  4. Record unit type/manufacturer  
CROUSE-HINDS 6BT-44914B
  5. Check beacon physically for damage and condition  
G
  6. Check sidelights physically for damage and condition  
G
  7. Check conduit/junction boxes for damage  
G
  8. Check support system for damage  
G



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**[7] ANTENNAS**

Check and record antenna types.

Size/Type:		Parabolic		Horn:	R/flrs:	2/Ways:	Stiffarms:
		Azimuth	Height:				
1.	8' GABRIEL	194.6°	98'				/
2.	9' ROR KS15676	103.3°		209'			
3.	10' AND SHX 10	103.3°		209'			
4.	9 ROR KS15676	330.2°		209'			
5.	10' AND SHX 10	330.2°		209'			
6.							
7.							
8.							
9.							
10.							

5. Check mounts/hardware

G

6. Check stiffarms

G

7. Check ice protection

Antenna:	Ft:	Az:	Feedhorn:	Ft:	Az:
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____

8. Check Antenna grounding at antenna

G

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[8] GENERAL NOTES (NOTE ALL ITEMS CORRECTED OR REQUIRING FURTHER ACTION)

1) All rusted areas zinc rich spray coated [ / ] cans used.

[4] SITE

3) SHELTER FENCE AND A GATEPOST ARE LEANING.

[6] WAVEGUIDE

11.) RETAPED 4 GROUNDS ON ELLIPTICAL  $\frac{1}{2}$  UNDER BRIDGE.

[7] ANTENNAS

8' GABRIEL ANT AT 98'-194.6° SHOULD HAVE ICE PROTECTION

**[9] SITE INFORMATION**

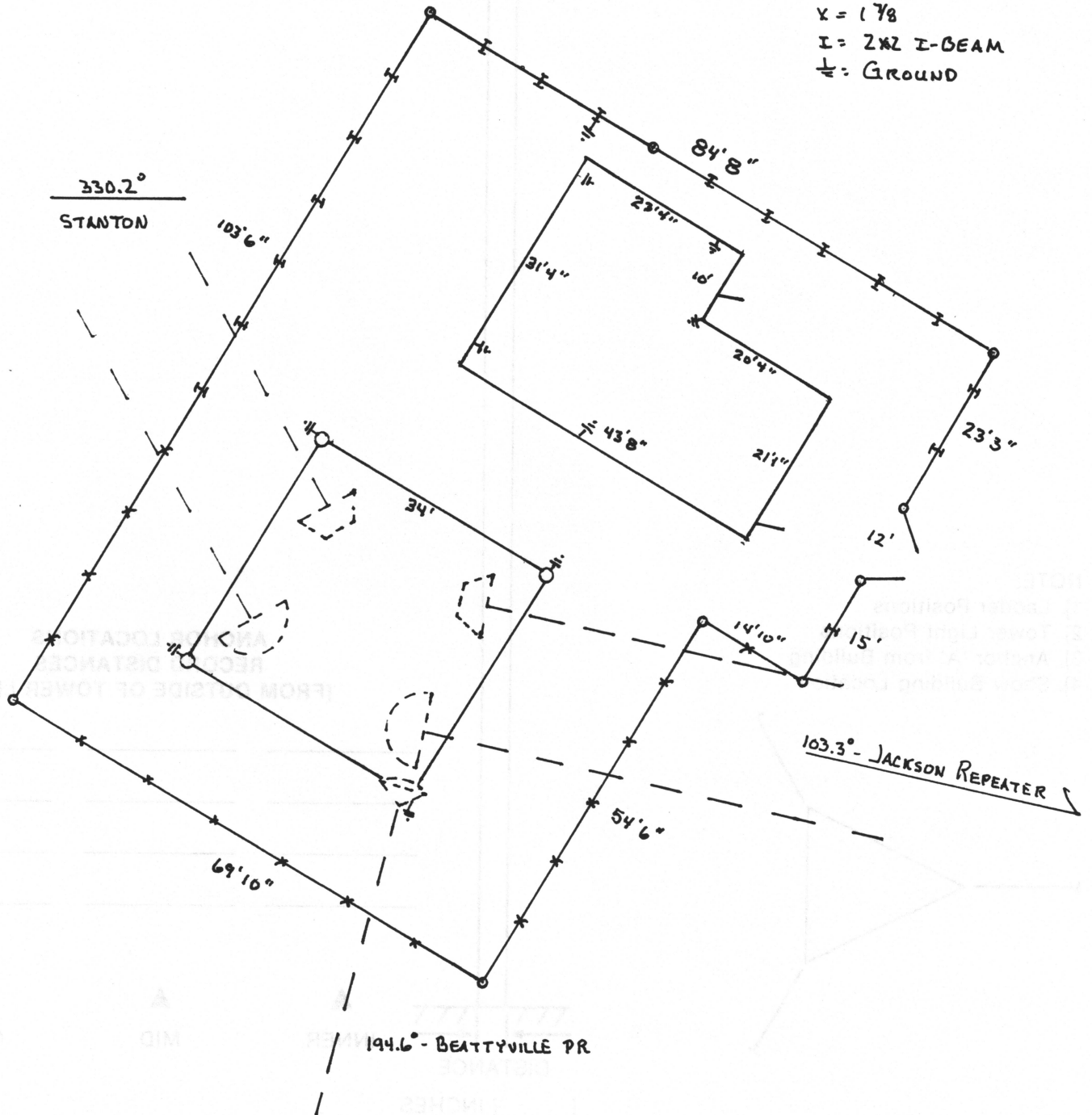
Sketch fence area and record measurements.  
Sketch building shape and record measurements.

**NOTE:**

- 1) Ground Connection locations on Fence.
- 2) Ground Connection locations on Tower.
- 3) Ground Connection/Entry on Building.
- 4) General Information.



D = 2 7/8  
 X = 1 7/8  
 I = 2x2 I-BEAM  
 ⊥ = GROUND



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**[10] GUYED TOWER  
GUY AND ANTENNA LOCATIONS**

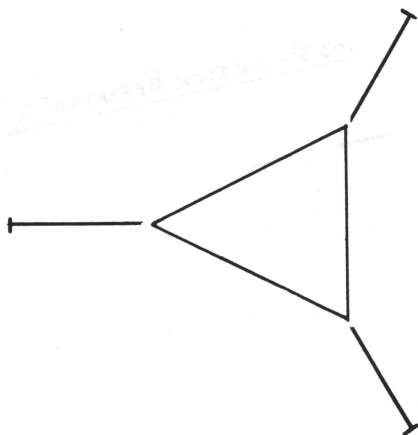
**← PATH DIRECTION**

**→ PATH DIRECTION**

**NOTE:**

- 1]. Ladder Positions
- 2]. Tower Light Positions
- 3]. Anchor 'A' from Building
- 4]. Show Building Location

**ANCHOR LOCATIONS  
RECORD DISTANCES  
[FROM OUTSIDE OF TOWER LEG]**



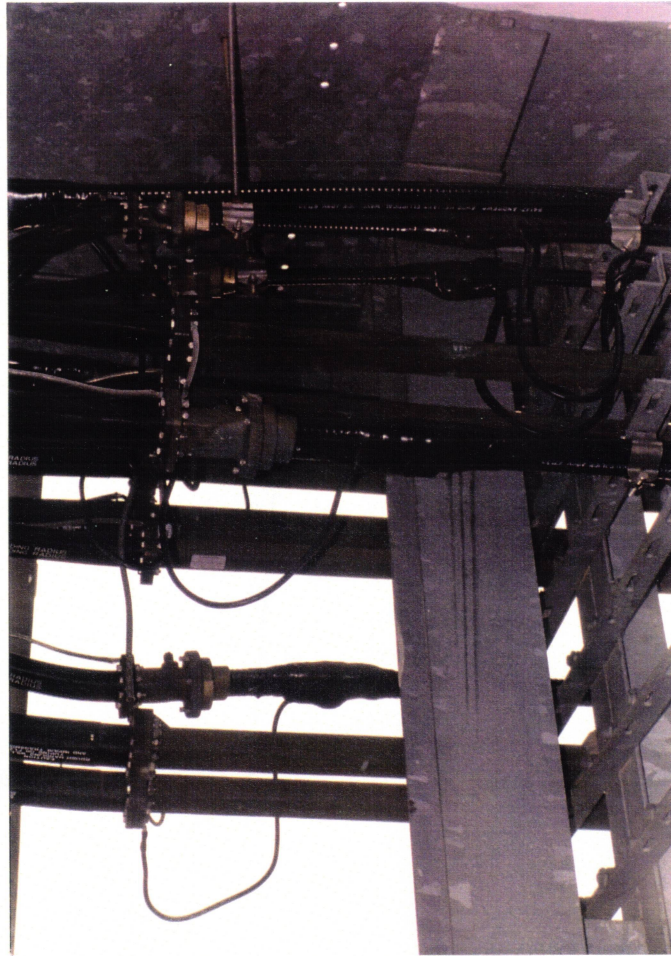
_____	_____	_____	"A"
_____	_____	_____	"B"
_____	_____	_____	"C"
_____	_____	_____	"D"



DISTANCE

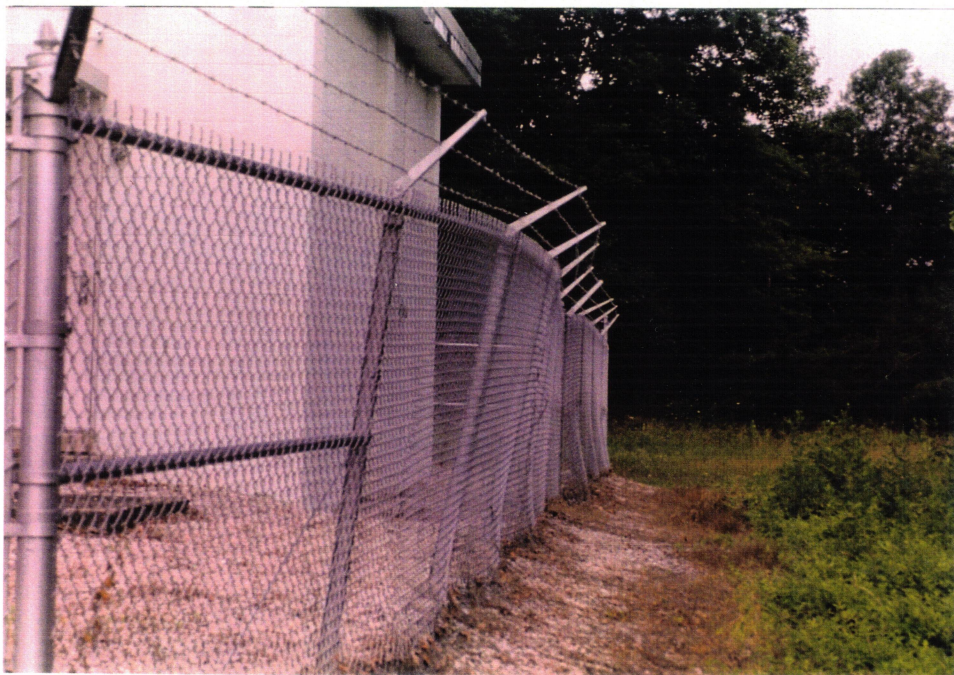
[       ] INCHES

[11] SITE PHOTOGRAPHS



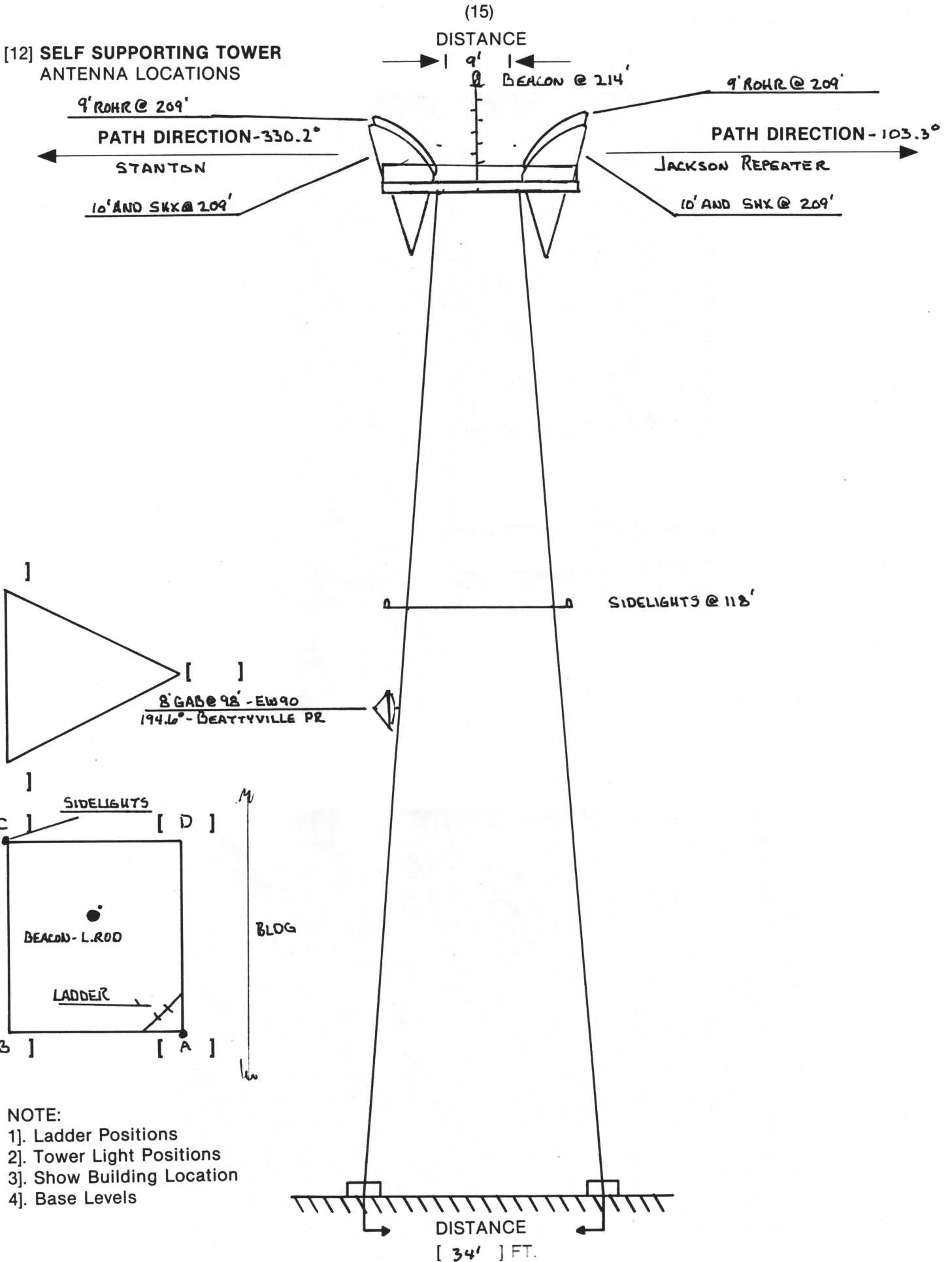
RETAPED GROUNDS ↑

FENCE DAMAGE ↓



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**[12] SELF SUPPORTING TOWER  
ANTENNA LOCATIONS**

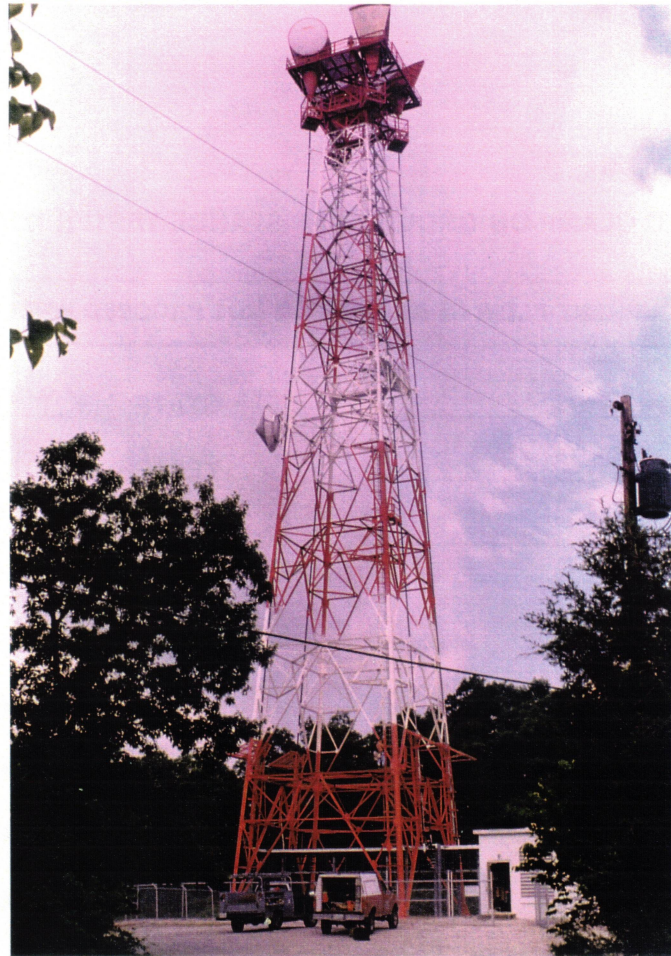


**NOTE:**

- 1). Ladder Positions
- 2). Tower Light Positions
- 3). Show Building Location
- 4). Base Levels

[13] SITE PHOTOGRAPHS

TOWER / BUILDING



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[14] GROUND MEG TESTING

EQUIPMENT:

AEMC CLAMP-ON GROUND RESISTANCE TESTER MODEL 3700

IF MORE THAN 2AMP CURRENT FLOW IN GROUND DO NOT PROCEED WITH GROUND RESISTANCE TEST

SITE: BEATTYVILLE REPEATER

STATE: KY

DATE: 6-29-94

TESTER: LANE JOHNSON

WEATHER: CLEAR - HOT

SITE TERRAIN: ROLLING HILLS

PROBE LOCATION:

CURRENT  
READINGS:

OHMS  
READINGS:

1. MAIN GROUND TO BUILDING (ALL GROUNDS)	<u>0.0</u> AMPS	<u>42.0</u>
2. TOWER BASE --- ( A )	_____ AMPS	<u>0.89</u>
3. TOWER BASE --- ( B )	_____ AMPS	<u>0.79</u>
4. TOWER BASE --- ( C )	_____ AMPS	<u>0.76</u>
5. <u>TOWER BASE --- ( D )</u>	_____ AMPS	<u>0.99</u>
5. FENCE -- (CORNER NE SIDE)	_____ AMPS	<u>10.3</u>
6. FENCE -- (CORNER )	_____ AMPS	_____
7. ANCHORS -- ("A" INNER)	_____ AMPS	_____
("A" OUTER)	_____ AMPS	_____
("B" INNER)	_____ AMPS	_____
("B" OUTER)	_____ AMPS	_____
("C" INNER)	_____ AMPS	_____
("C" OUTER)	_____ AMPS	_____

\*\*NOTES\*\*

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[15] **RECOMMENDATIONS/ACTION REQUIRED**

(15) SITE PHOTOGRAPHS

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[16] SITE PHOTOGRAPHS

RECOMMENDATION/ACTION REQUIRED

